

## **Certificate - Production Control Quality requirements for welding**

Certificate No.: FC-3834-00931

This is to certify that the Quality System for Production Control of

**Chris Jensen Kalundborg K/S**  
**Langagervej 9-13**  
**DK-4400 Kalundborg**  
**Denmark**

fulfils the requirements of

**DS/EN ISO 3834-2:2006**  
Quality requirements for fusion welding of metallic materials -  
Part 2: Comprehensive requirements

The scope of the certificate is

**Structural Components for Steel Structures**

The basis for the certificate appears from enclosure 1.0.

The certificate is valid until:

**2019-06-16**

2016-06-16

Date of issue



Certification Manager  
FORCE Certification A/S

Expected surveillances:

Surveillance 1

2017-03-16

Surveillance 2

2018-03-16

The certificate is the property of FORCE Certification A/S.

Task no. 115-23696

**Enclosure 1.0 to  
Certificate Production Control  
Quality requirements for welding**

Certificate no.: FC-3834-00931

Issued to:

**Chris Jensen Kalundborg K/S  
Langagervej 9-13  
DK-4400 Kalundborg  
Denmark**

The certificate's area of application:

- |                                 |   |
|---------------------------------|---|
| Products:                       | • Structural Components for Steel Structures              |
| Product standards/specification | • Harmonized European standards                           |
| Materials                       | • In accordance with ISO/TR 15608: Gr. 1.1, 1.2, 8.1, 8.2 |
| Welding processes               | • In accordance with EN ISO 4063:2010: 141, 142 and 131   |
| Thickness of goods              | • 1,0 – 50,0 mm   |
| Welding procedures              | • DS/EN ISO 15612, DS/EN ISO 15613 and DS/EN ISO 15614-1  |
| Welding specifications          | • DS/EN 15609   |

Date of issue:

2016-06-16

  
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Certification Manager