

BUREAU VERITAS
Certification



CJ STAINLESS SOLUTIONS A/S

Head Office:

Langagervej 9-13, 4400 Kalundborg - DENMARK

Operative Site:

Stenmaglevej 20, 4290 Stenlille - DENMARK

Bureau Veritas Italia spa certify that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

Standard

UNI EN ISO 3834-2:2021

Scope of certification

Provision of welding and processing of stainless steel structural components, piping and equipment

Certification cycle start date: 14th March 2023

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: 13th March 2026

Original certification date: 14th March 2023

Certificate No. ITI000634

Rev.0 date: 14th March 2023

Firmato
digitalmente da
Fabio Pes

Serial Number
TWTF-PSEFBA77515F205E

Scheme Technical Manager



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements

Certification body address: Bureau Veritas Italia spa, Viale Monza, 347 - 20126 Milan, Italy

Page 1 of 2

Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.
To check this certificate validity please refer to the website www.bureauveritas.it

BUREAU VERITAS
Certification



Annex 1/1 to Certificate
Bureau Veritas Italia S.p.A.

N° ITI000634 issued on 14/03/2023

Awarded to:

CJ STAINLESS SOLUTIONS A/S

HEAD OFFICE:

Langagervej 9-13, 4400 Kalundborg DENMARK

OPERATIVE SITE:

Stenmaglevej 20, 4290 Stenlille - DENMARK

Welding and allied processes

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
15, 135, 141	8.1, 8.2, 10.1, 10.2

Responsible Welding Coordinator

Name	Qualification	Level
Bjørn Rosendal Daugaard	BV Approved	Comprehensive

Date: 14/03/2023

Certificate No: ITI000634



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

FABIO PES – Scheme Technical Manager

Certification body address: Bureau Veritas Italia spa, Viale Monza, 347 - 20126 Milan, Italy

Page 2 of 2

BUREAU VERITAS
Certification



CJ STAINLESS SOLUTIONS A/S

Head Office and Operative Site:

Langagervej 9-13, 4400 Kalundborg - DENMARK

Bureau Veritas Italia spa certify that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

Standard

UNI EN ISO 3834-2:2021

Scope of certification

Provision of welding and processing of stainless steel structural components, piping and equipment

Certification cycle start date: 14th March 2023

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: 13th March 2026

Original certification date: 14th March 2023

Certificate No. ITI000633

Rev.0 date: 14th March 2023

Firmato
digitalmente da
Fabio Pes

Serie Number =
TWR-PSEPBA71515F205E

Scheme Technical Manager



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Certification body address: Bureau Veritas Italia spa, Viale Monza, 347 - 20126 Milan, Italy

Page 1 of 2

Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.
To check this certificate validity please refer to the website www.bureauveritas.it

BUREAU VERITAS
Certification



Annex 1/1 to Certificate
Bureau Veritas Italia S.p.A.

N° ITI000633 issued on 14/03/2023

Awarded to:

CJ STAINLESS SOLUTIONS A/S
HEAD OFFICE and OPERATIVE SITE:
Langagervej 9-13, 4400 Kalundborg - DENMARK

Welding and allied processes

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
15, 131, 141, 142	8.1, 8.2, 10.1, 10.2

Responsible Welding Coordinator

Name	Qualification	Level
Bjørn Rosendal Daugaard	BV Approved	Comprehensive

Date: 14/03/2023

Certificate No: ITI000633



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements

FABIO PES – Scheme Technical Manager

BUREAU VERITAS
Certification



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate number 1370-CPR-2278

In accordance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product:

PRODUCTS	STRUCTURAL COMPONENTS FOR STEEL STRUCTURES
CHARACTERISTICS*	Execution Class: up to EXC 3 included CE Marking Method: 3a

placed on the market under the name or trade mark of:

MANUFACTURER	CJ STAINLESS STEEL SOLUTIONS A/S HEAD OFFICE: Langangervej, 9-13 – 4400 KALUNDBORG - DENMARK
---------------------	---

and produced in the manufacturing plant:

MANUFACTURING PLANT	Vedbysøndervej, 10 – 4200 SLAGELSE - DENMARK
----------------------------	--

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1 :2011 - Execution of steel and aluminium structures

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 16-03-2023 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**Technical specification for welding process in Annex 1/1*

Firmato digitalmente da
Remo Godino

Milan, 16-03-2023

Rev. 0

O = Ordine Ingegneri di Milano
T = Ingegnere
SerialNumber = TINIT-GDNRME72B23Z112G
Data e ora della firma: 16/03/2023 15:40:15



Technical Director

Eng. Remo GODINO

Bureau Veritas Italia S.p.A – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY



Annex 1/1 to the
Certificate of Conformity
of the Factory Production Control
issued by
Bureau Veritas Italia S.p.A.

N° 1370-CPR-2278 of 16/03/2023

Awarded to:

CJ STAINLESS SOLUTIONS A/S

HEAD OFFICE:

Langangervej, 9-13 – 4400 KALUNDBORG – DENMARK

MANUFACTURING PLANT:

Vedbysøndervej, 10 – 4200 SLAGELSE - DENMARK

Standard reference

EN 1090-2:2018 – Execution of steel and aluminium structures
Part 2: Technical requirements for steel structures

Welding Processes and Materials

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
15	8.1
135	8.1, 8.2
141	8.1, 8.2, 10.1

Responsible Welding Coordinator

Bjørn Rosendal Daugaard

Milan, 16-03-2023

Rev. 0



This Annex is valid only in conjunction to the certificate number 1370-CPR-2278

Bureau Veritas Italia S.p.A – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY

BUREAU VERITAS
Certification



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate number 1370-CPR-2277

In accordance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product:

PRODUCTS	STRUCTURAL COMPONENTS FOR STEEL STRUCTURES
CHARACTERISTICS*	Execution Class: up to EXC 3 included CE Marking Method: 3a

placed on the market under the name or trade mark of:

MANUFACTURER	CJ STAINLESS STEEL SOLUTIONS A/S HEAD OFFICE: Langangervej, 9-13 – 4400 KALUNDBORG - DENMARK
---------------------	---

and produced in the manufacturing plant:

MANUFACTURING PLANT	Stenmaglevej, 20 – 4290 STENLILLE - DENMARK
----------------------------	---

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1 :2011 - Execution of steel and aluminium structures

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 16-03-2023 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**Technical specification for welding process in Annex 1/1*

Firmato digitalmente da
Remo Godino

Milan, 16-03-2023

Rev. 0

O = Ordine Ingegneri di Milano
T = Ingegnere
SerialNumber = TINIT-GDNRME72B23Z112G
Data e ora della firma: 16/03/2023 15:40:58



Bureau Veritas Italia S.p.A – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY

BUREAU VERITAS
Certification



Annex 1/1 to the
Certificate of Conformity
of the Factory Production Control
issued by

Bureau Veritas Italia S.p.A.

N° 1370-CPR-2277 of 16/03/2023

Awarded to:

CJ STAINLESS SOLUTIONS A/S

HEAD OFFICE:

Langangervej, 9-13 – 4400 KALUNDBORG – DENMARK

MANUFACTURING PLANT:

Stenmaglevej, 20 – 4290 STENLILLE - DENMARK

Standard reference

EN 1090-2:2018 – Execution of steel and aluminium structures

Part 2: Technical requirements for steel structures

Welding Processes and Materials

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
15	8.1
135	8.1, 8.2
141	8.1, 8.2, 10.1

Responsible Welding Coordinator

Bjørn Rosendal Daugaard

Milan, 16-03-2023

Rev. 0



Technical Director
Eng. Remo GODINO

This Annex is valid only in conjunction to the certificate number 1370-CPR-2277

Bureau Veritas Italia S.p.A – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY

BUREAU VERITAS
Certification



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate number 1370-CPR-2276

In accordance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product:

PRODUCTS	STRUCTURAL COMPONENTS FOR STEEL STRUCTURES
CHARACTERISTICS*	Execution Class: up to EXC 3 included CE Marking Method: 3a

placed on the market under the name or trade mark of:

MANUFACTURER	CJ STAINLESS STEEL SOLUTIONS A/S HEAD OFFICE: Langangervej, 9-13 – 4400 KALUNDBORG - DENMARK
---------------------	---

and produced in the manufacturing plant:

MANUFACTURING PLANT	Langangervej, 9-13 – 4400 KALUNDBORG - DENMARK
----------------------------	--

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1 :2011 - Execution of steel and aluminium structures

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 16-03-2023 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**Technical specification for welding process in Annex 1/1*

Milan, 16-03-2023

Rev. 0

Technical Director
Eng. Remo GODINO



Bureau Veritas Italia S.p.A – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY

BUREAU VERITAS
Certification



Annex 1/1 to the
Certificate of Conformity
of the Factory Production Control
issued by

Bureau Veritas Italia S.p.A.

N° 1370-CPR-2276 of 16/03/2023

Awarded to:

CJ STAINLESS SOLUTIONS A/S

HEAD OFFICE AND MANUFACTURING PLANT:

Langangervej, 9-13 – 4400 KALUNDBORG - DENMARK

Standard reference

EN 1090-2:2018 – Execution of steel and aluminium structures

Part 2: Technical requirements for steel structures

Welding Processes and Materials

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
15	8.1
131	10.2
141	8.1, 8.2, 10.1
142	8.1, 8.2

Responsible Welding Coordinator

Bjørn Rosendal Daugaard

Milan, 16-03-2023

Rev. 0



This Annex is valid only in conjunction to the certificate number 1370-CPR-2276

Bureau Veritas Italia S.p.A – Notified Body n° 1370

Viale Monza, 347 – 20126 Milan – ITALY

BUREAU VERITAS
Certification



CJ STAINLESS SOLUTIONS A/S

Head Office:

Langagervej 9-13, 4400 Kalundborg - DENMARK

Operative Site:

Vedbysøndervej 10, 4200 Slagelse - DENMARK

Bureau Veritas Italia spa certify that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

Standard

UNI EN ISO 3834-2:2021

Scope of certification

Provision of welding and processing of stainless steel structural components, piping and equipment

Certification cycle start date: **14th March 2023**

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: **13th March 2026**

Original certification date: **14th March 2023**

Certificate No. ITI000635

Rev.0 date: **14th March 2023**

Firmato digitalmente da

Fabio Pes

SerialNumber = TINIT-PSEFBA77515F205E

Scheme Technical Manager



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Certification body address: Bureau Veritas Italia spa, Viale Monza, 347 - 20126 Milan, Italy

Page 1 of 2

Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.
To check this certificate validity please refer to the website www.bureauveritas.it

BUREAU VERITAS
Certification



Annex 1/1 to Certificate
Bureau Veritas Italia S.p.A.

N° ITI000635 issued on 14/03/2023

Awarded to:

CJ STAINLESS SOLUTIONS A/S

HEAD OFFICE:

Langagervej 9-13, 4400 Kalundborg DENMARK

OPERATIVE SITE:

Vedbysøndervej 10, 4200 Slagelse DENMARK

Welding and allied processes

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
15, 135, 141	8.1, 8.2, 10.1, 10.2

Responsible Welding Coordinator

Name	Qualification	Level
Bjørn Rosendal Daugaard	BV Approved	Comprehensive

Date: 14/03/2023

Certificate No: ITI000635



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements

FABIO PES – Scheme Technical Manager